

Evaluation of Storage Effect on the Biomass Conversion to Sugars

Qian He¹, Ling Liang¹, Tina Luong¹, Lynn M. Wendt², William A. Smith², Chenlin Li^{1,3}, Todd R. Pray¹, and Ning Sun¹

¹Advanced Biofuels(and Bioproducts) Process Demonstration Unit, Lawrence Berkeley National Laboratory, Emeryville, CA;

²Biological and Chemical Processing Department, Idaho National Laboratory, Idaho Falls, ID, United States

³Department of Biofuels & Renewable Energy Technologies, Idaho National Laboratory, Idaho Falls, ID, United States

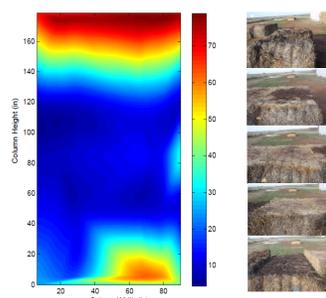
Introduction

Dry matter loss (DML) occurs in high-moisture storage conditions; it remains unclear how storage conditions and degradation impact sugar release and fermentation inhibitor production during conversion. Two feedstocks, switchgrass (SG) and corn stover (CS) were compared using compositional analysis, alkaline pretreatment, and enzymatic saccharification.

Materials and Methods

Feedstocks:

Set 1. Four switchgrass samples (SG) come from field bale storage (18 month storage)



No.	Biomass Type 1	Description
1	SG Raw	before storage
2	SG Top	~30% DML and ~50% moisture content (MC)
3	SG Middle	<12% DML and <20% MC
4	SG Bottom	~20% DML and ~30% MC

Set 2. Corn stover (CS) samples were produced using laboratory storage reactors (3 month storage) ;



INL storage reactor

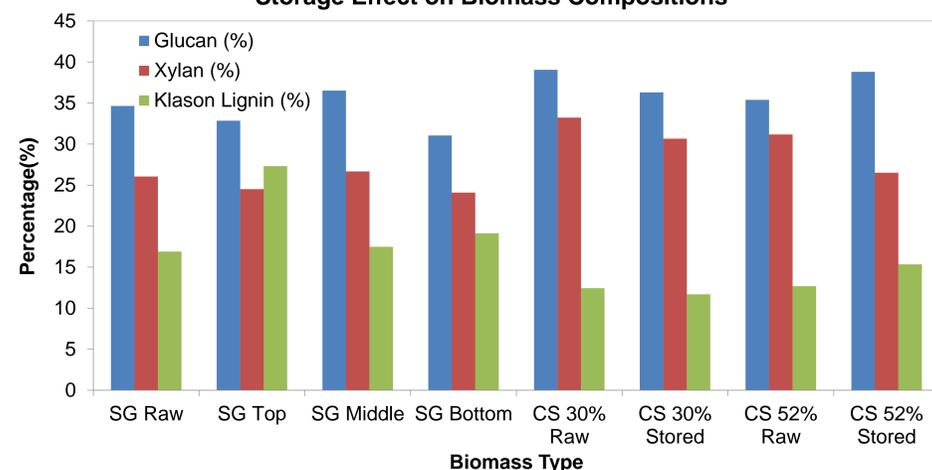
No.	Biomass Type 2	Description
5	CS 30% Raw	before storage, 20% MC
6	CS 30% Stored	3 months storage, 12% DML and 20% MC
7	CS 52% Raw	before storage, 52% MC
8	CS 52% Stored	3 months storage, 35% DML and 52% MC

Process Flow Diagram



Compositional Analysis

Storage Effect on Biomass Compositions

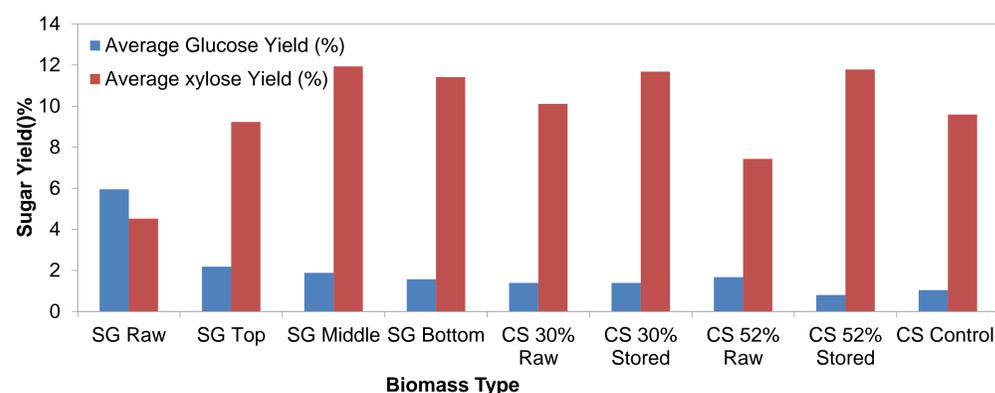


Process Conditions & Results

Pretreatment Conditions

Total weight	20 g
Solid loading (w/w)	10%, 2g biomass based on dry weight
Alkaline	0.05g NaOH/g biomass
severity factor	Log Ro=2.07
Temperature and Time	120 ° C and 30 min

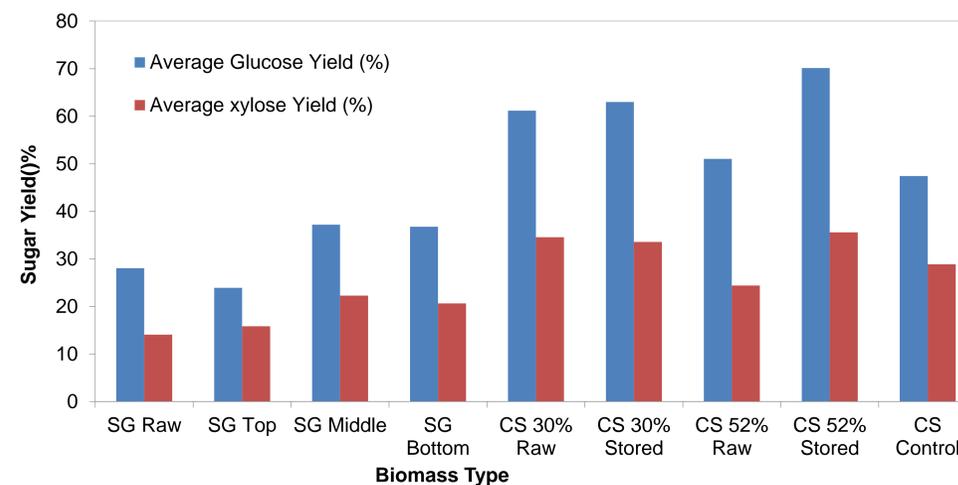
Effect of Biomass Storage on Alkaline Pretreatment



Saccharification Conditions

Total weight	40 g
Solid loading (w/w)	5%, based on initial biomass (2 g)
Enzyme loading	CS: 20 mg CTec2/g biomass and 2 mg HTec2/g biomass. SG: 25 mg CTec2/g biomass and 2.5 mg HTec2/g biomass
Buffer	50 mM Citric Buffer, pH = 4.8
Sodium Azide (w/w)	0.02% final concentration (400 uL 2% Na ₂ S)
Temperature and Time	50 ° C and 120hr

Effect of Storage on Enzymatic Saccharification



Analytcs

Sugar yields and degradation products such as furfural, HMF, acetic acid, formic acid, levulinic acid, etc in pretreatment liquors and enzymatic hydrolysates were tested using Thermo Ultimate 3000 HPLC Bio-Rad Aminex-87H column. The inhibitors' content is below the lowest detection range(<0.1g/L).

Conclusions

Switchgrass samples:

- Compositional analysis showed glucan and xylan losses were proportional to DML.
- Sugar release was decreased in samples from the top bales, which suffered the greatest DML relative to the starting materials and the other sampled locations.
- Switchgrass samples from the middle and bottom bales produced more sugars compared to the top bales after pretreatment and saccharification.

Corn stover Samples:

- After three months storage, CS with high MC (50% mc) was more reactive with increased glucose (from 51% to 70%) and xylose (from 24% to 35%) yields during saccharification.

Both feedstocks:

- Results show the impact of storage-related degradation on feedstock reactivity. Under the tested conditions, SG from the middle and lower bales (10% and 20% DML) and CS with high moisture content (30% DML) achieve higher sugar yields compared to the samples before storage.
- Results suggest that conversion conditions may require optimization to utilize degraded feedstocks efficiently.

Acknowledgements

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Contact:

Qian He
Senior Research Associate
510-495-8039
qianhe@lbl.gov