



# Fermentation Automation & Other Equipment and Research

James Gardner

### **Fermentation at ABPDU**

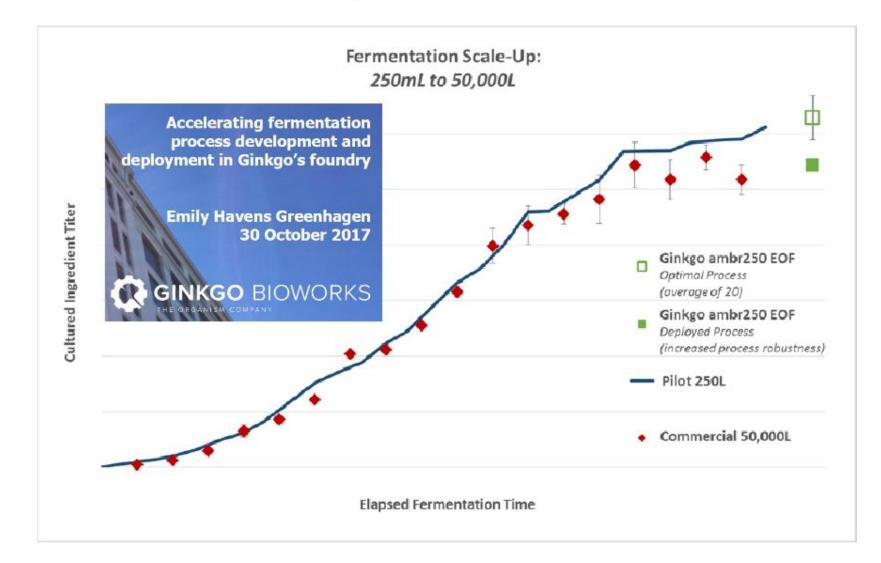


Volume:	≤1 mL	100 mL	250 mL	2L	300L
Reactors:	48	12	12	4	2



### **Reproducibility Across Scales**

#### Successful scale-up exceeding commercial target



ABABAPDU Advanced Biofuels and Bioproducts Process Development Unit

### High Throughput (e.g. Testing Ag Residue Hydrolysates)

**BioLector:** Data-rich, controlled | \$\$, 1 plate



plate: \$270.00

**Biolector:** 

pH, DO, Biomass





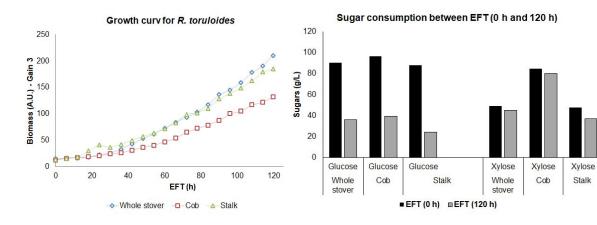
**Shaker plate:** Rapid, cheap, n plates | < control & data



48-well plate: \$2.0

Shaker: controlled temperature and humidity

microplate reader





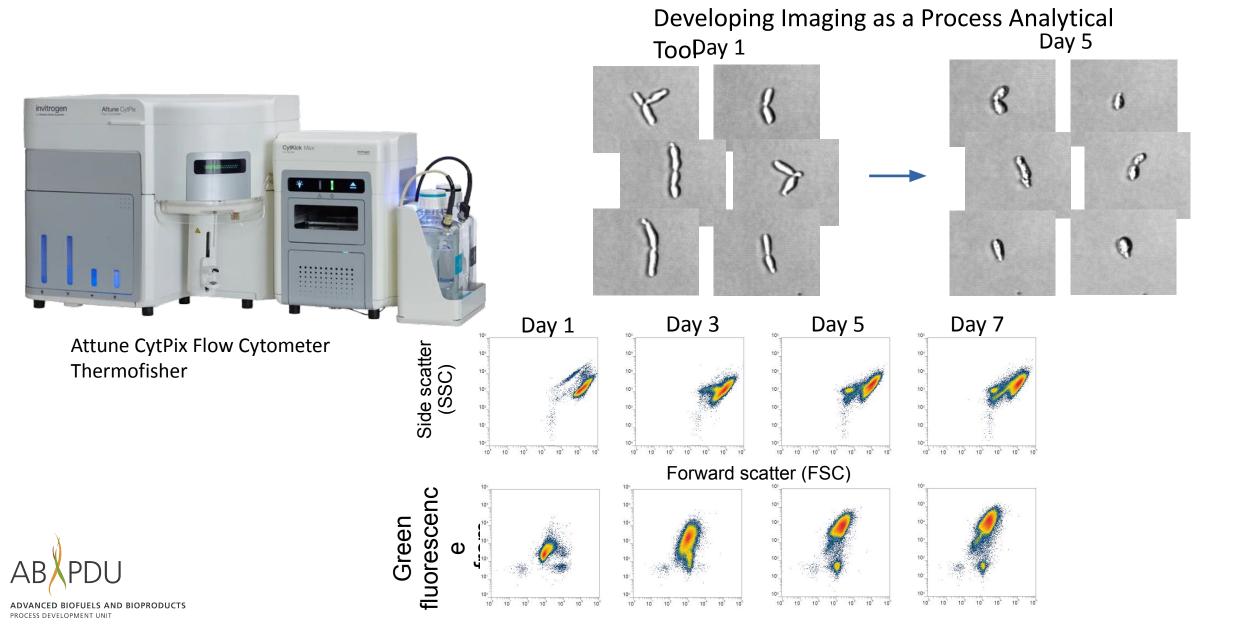
	1	2	3	4	5	6	7	8
А	0.05	0.364	0.049	0.303	0.054	0.322	0.053	0.313
В	0.334	0.043	0.4	0.047	0.32	0.046	0.284	0.043
С	0.047	0.383	0.047	0.414	0.053	0.357	0.044	0.322
D	0.368	0.051	0.416	0.042	0.409	0.044	0.326	0.044
E	0.038	0.317	0.042	0.357	0.041	0.341	0.048	0.32
F	0.328	0.046	0.326	0.038	0.34	0.034	0.302	0.036



PROCESS DEVELOPMENT UNI

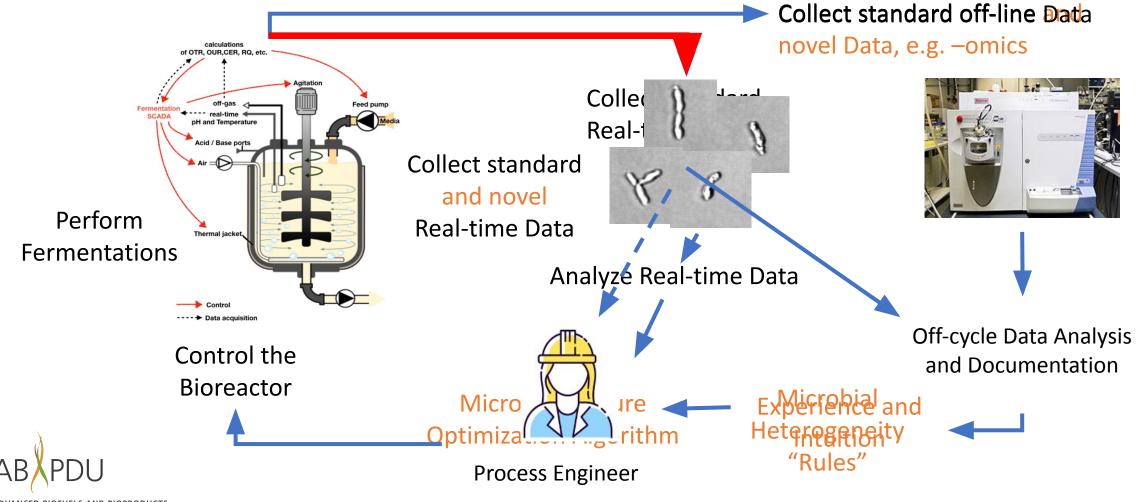


### **Self-driving Bioreactor R&D**



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ADVANCED BIOFUELS AND BIOPRODUCTS PROCESS DEVELOPMENT UNIT

#### Industry Listening Day: High Throughput (e.g. Testing Ag Residue Hydrolysates)

BioLector: Data-rich, \$\$, 1 PAAT





**Biolector:** pH, DO, Biomass

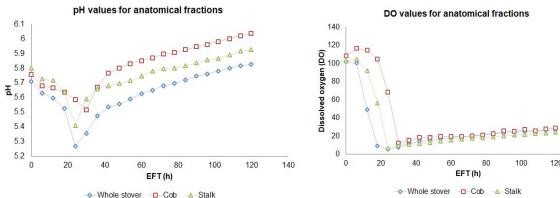
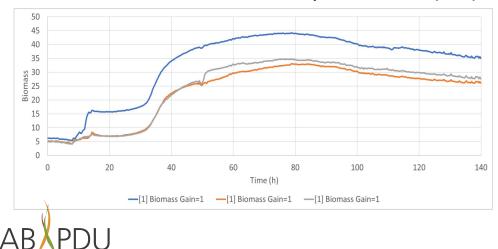


plate: \$270.00

Real time measurement at different amplification levels (Gain)



Sugar consumption between EFT (0 h and 120 h) Growth curv for R. toruloides 120 250 100 m 200 Sugars (g/L) 60 40 20 000 0 Glucose Glucose Glucose **Xylose Xylose Xylose** 100 120 20 140 Whole Cob Stalk Whole Cob Stalk EFT (h) stover stover ■ EFT (0 h) ■ EFT (120 h) 

120

140

- Buffer was added to hydrolysate to resist pH change
- DO on the biolector was set at 20% •
- Hydrolysate from corn stover fractions showed variability in growth and sugar consumption profile

ADVANCED BIOFUELS AND BIOPRODUCTS PROCESS DEVELOPMENT UNIT

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microplate reader - Abs

#### Cross contamination testing with *R. toruloides*

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